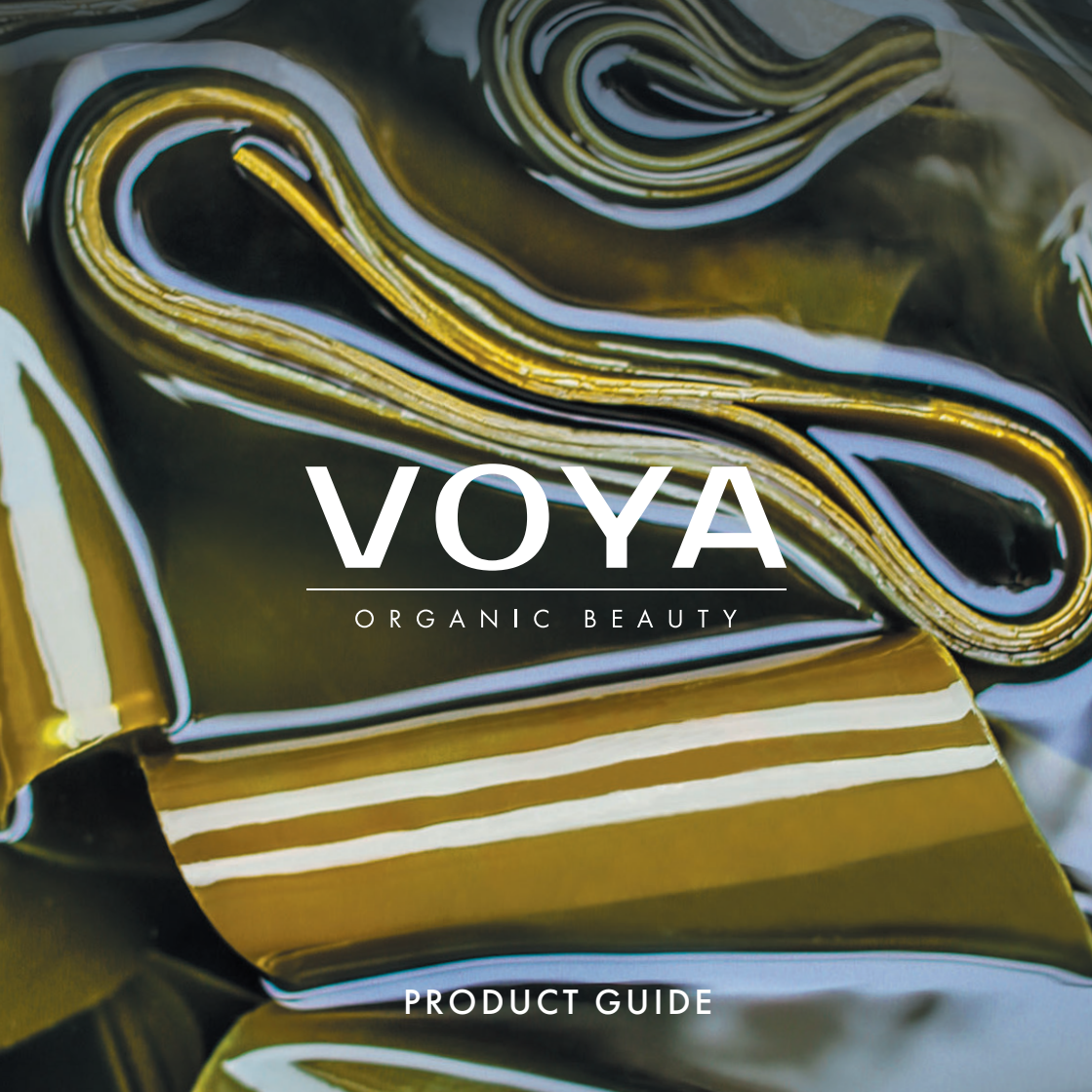




VOYA

ORGANIC BEAUTY

PRODUCT GUIDE

A close-up photograph of a person's hands harvesting seaweed. The hands are positioned in the center, with the right hand holding a bunch of dark, wet seaweed and the left hand using a small, sharp tool to cut it. The background is a shallow, rocky pool of water with sunlight filtering through, creating a bokeh effect. The overall scene is natural and serene, emphasizing the brand's connection to nature.

A BETTER WAY

VOYA is a leading global lifestyle brand which promotes sustainable organic luxury. Grounded in science but inspired by the Atlantic Ocean and the ancient Irish tradition of seaweed bathing, wellbeing has always been at the heart of everything we do.

VOYA has set new standards for luxury skincare on a global scale. From ethically sourcing our ingredients, through to our drive towards sustainable packaging and formulation processes. We set the bar as the world's first certified organic seaweed-based skincare brand when created in 2006. And to this day, our rigorous independent scientific research also means that our products are not only environmentally kind, but they also deliver best in class results.

VOYA products can be found around the globe, in the most luxurious spas, hotels and retail outlets. Our range includes face, body and lifestyle products including home fragrances and herbal tea infusions, giving you the power to emulate the full VOYA spa experience at home. Our award-winning products have elevated expectations of organic skincare into something exceptional, luxurious, and effective.

DID YOU KNOW?

- The first seaweed baths opened in Co. Sligo Ireland in 1912.
- Seaweed Bathing is a three hundred year-old tradition and Ireland's only indigenous therapy.
- The northwest of Ireland's shoreline is one of the cleanest and most unpolluted on earth.
- VOYA help to protect the biodiversity of the west coast reefs through sustainable and traditional harvesting practices. Our expert harvesting team use sustainable harvesting practices, which simply means that the seaweed is selected by eye and harvested by hand. No machinery is used so as not to harm the delicate seabed or marine life.
- VOYA uses the world's highest standard of independent organic certification (COSMOS/Soil Association).
- VOYA products can be found in over 42 countries worldwide.
- Our packing chips are made of corn starch, are 100% biodegradable and dissolve in water.
- We consistently strive to improve our packaging to use more and more recycled or recyclable materials.
- Our carton packaging board is a special blend of FSC certified pulps using our own harvested seaweed.



WHY GO ORGANIC?

- Organic products reduce the number of chemicals in contact with your skin, which can be up to 200 daily with non-organic skincare.
- The skin is the body's largest organ. It only takes 20 seconds for it to absorb any chemical that touches it and for that chemical to enter the bloodstream.

VOYA PHILOSOPHY

VOYA prides itself on creating highly effective, exceptional skincare products within an ethos of sustainability and certified organic standards applied from shore to shelf.

CRUELTY FREE

VOYA is proud to be a cruelty-free brand, we are totally opposed to the practice of animal testing in cosmetic research. We do not test any products on animals and have an agreement with our contract manufacturers that they do not or will never be involved in animal testing of any kind.

INGREDIENTS

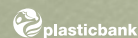
VOYA's products contain certified organic ingredients (minimum 70%) and are made without artificial colours or artificial fragrances, mineral oils, GM ingredients, dioxins (carcinogenic), petrolatum or petrochemicals (derived from petroleum), parabens, imidazolidinyl urea, sodium lauryl sulphate (detergent), propylene glycol, hexane, phthalates or aluminium.

OUR GREEN COMMITMENT

VOYA is certified by the organic standards of the Organic Soil Association, Irish Organic Farmers and Growers Association and the Global Organic Textile Standard.

PACKAGING

VOYA's products are packaged using recycled, recyclable or biodegradable materials. Our Body Range packaging is made from dried seaweed and vegetable inks which are ground down to a powder and mixed with paper.



SEAL RESCUE IRELAND

VOYA is not only proud to officially sponsor Seal Rescue Ireland but also adopt one seal for every month of the year.

PLASTIC BANK

VOYA partner with Plastic Bank to support their mission to stop plastic before it enters the ocean. Through our Ocean Steward partnership, VOYA commit to help stop the equivalent of over 2 million single-use plastic bottles from entering the ocean. This is equivalent to over 45,000 kg of plastic and means for every VOYA product sold, we will help to prevent 3 plastic bottles from entering the ocean.

CARBON BALANCING

VOYA carbon-balance all greenhouse gas emissions from energy consumption associated with operations and travel to support the World Land Trust, an international conservation charity which protects the world's most biologically important and threatened rainforests.

FACIAL

VOYA offers a revolutionary range of results-driven seaweed-based facial products, combining the expertise of the world's best cosmetic scientists with VOYA's knowledge of the therapeutic benefits of seaweed.

The VOYA Face Range has been updated with high-performance formulas that optimise the best natural, organic, and marine active ingredients to target all skincare concerns.

The **HERO** Range | VOYA's cult-favourites

The **HYDRATING** Range | Thirst-quenching and plumping

The **PRO-AGE** Range | Lifting and sculpting

The **BRIGHTENING** Range | Radiance-boosting and minimising imperfections

HERO

A collection of cult skincare saviours proven to deliver results.

Designed to take the confusion out of skincare, this carefully curated collection features go-to products that you can use throughout the year. Suitable for all skin types.



GET GLOWING

ILLUMINATING CLAY MASK

50ml

70% certified organic ingredients

VOYA's illuminating marine clay face mask will brighten and purify your skin. Containing a special blend of kaolin, rosemary, eucalyptus, and mineral-rich Irish seaweed this treatment will deeply detoxify the skin leaving you with a silky soft and radiant complexion.



CAST AWAY

CLEANSING FACIAL WASH

125ml

90% certified organic ingredients

Gentle enough for sensitive and problematic skin, VOYA Cast Away cleanses and hydrates, leaving skin feeling soft and ocean-fresh. Himanthalia elongata (seaweed) helps to balance the skin's natural moisture levels, to give a calm and bright complexion.



CLARITY

MULTI-ACTIVE CLEANSER

100ml

89% certified organic ingredients

Leave skin feeling silky smooth with VOYA Clarity, a beautifully creamy cleansing exfoliator. Jojoba Beads are combined with pomegranate fruit enzymes to remove dead skin cells. Sweet almond oil softens the skin, while Fucus serratus (seaweed) hydrates for a glowing complexion.



RITZY SPRITZY

FACIAL SPRITZ TONER

125ml

94% certified organic ingredients

Inspired by sea spray, VOYA Ritzy Spritzzy revives and cools dehydrated skin. Infused with aloe leaf juice powder, the nourishing goodness of natural and organic ingredients make it gentle enough for more sensitive skin. This light mist spray can be used as a toner after cleansing, as a refreshing moisture top-up throughout the day, and as a setting spray for mineral make-up.



MY LITTLE HERO

FACIAL SERUM

30ml

95% certified organic ingredients

Bring dull skin back to life with a replenishing oil-based serum that harnesses the power of the sea. We combine Fucus serratus (seaweed), green algae and sea fennel extract to replenish the skin by hydrating and strengthening the delicate skin barrier, while jojoba oil works to smooth and firm, plumping the skin for a more youthful appearance.



DREAM CRÈME

RESTORATIVE NIGHT CRÈME

50ml

84% certified organic ingredients

The night cream of dreams that leaves skin visibly glowing, VOYA Dream Crème works to hydrate and soften skin while you sleep. The hydrating properties of Laminaria digitata (seaweed) improve skin's firmness, helping to reduce the appearance of fine lines, while argan kernel oil leaves skin feeling nourished and smooth.



RENEWAL EYES
ORGANIC SEAWEED EYE MASKS
4 Pairs

100% certified organic ingredients

VOYA Renewal Eyes organic seaweed eye masks are designed to cool and soothe the delicate under-eye area, offering hydration, elasticity and suppleness to help improve dark circles and puffiness. These eye masks are made from 100% pure organic seaweed which is hand-harvested from the West Coast of Ireland.

Laminaria digitata seaweed extract is scientifically proven to increase the skins' ability to fight free-radical damage, decrease trans-epidermal water loss, and help with Collagen 1 production. Made from bioactive compounds seaweed plumps the skin helping to reduce the signs of sun damage with natural antioxidants and anti-inflammatory properties.

Our eye masks are packaged in dried form and are super lightweight. Once prepared in warm water, just like in nature, they miraculously spring back to life expanding to twice their size regenerating their nourishing seaweed gels. Leaving no trace, these masks are 100% compostable, the packaging is made with compostable FSC board and the inner sachets are recyclable.



BRIGHT EYES
REGENERATING EYE CRÈME
15ml

89% certified organic ingredients

Reduce the appearance of fine lines and dark circles from the skin around the eye area with VOYA Bright Eyes. Squalene works to hydrate and rejuvenate the skin, while avocado oil softens and conditions. With a combination of gentle ingredients that enhance the skin's natural defences, VOYA Bright Eyes is suitable for sensitive skin.



HYDRATING

A collection of skincare products formulated to boost the skin's moisture levels and support against the drying effects of the environment.

Weather, modern living, and pollution leave skin feeling dry and tired. This carefully curated range combines products that maximise the naturally hydrating properties of Seaweed, working with the skin's natural flora to keep skin hydrated and plump.





CLEANSE & MEND
FACIAL CLEANSING MILK
125ml

90% certified organic ingredients
A silky-smooth cleanser suitable for more sensitive skin types, VOYA Cleanse & Mend gently removes make-up and impurities. This cream cleanser harnesses the goodness of natural ingredients to help maintain the skin's natural moisture levels as it cleans. Sunflower seed oil works to hydrate, while Fucus serratus (seaweed) naturally nourishes, leaving skin feeling plump, soft and calm.



HYDRA VEIL
HYDRATING MASK
50ml

87% certified organic ingredients
A drink of water for the skin, VOYA Hydra Veil is the ultimate hydration boost for dry and dehydrated skin. Laminaria digitata (seaweed) improves skin's firmness, while squalane and jojoba seed oil hydrate and soothe areas of very dry skin.



HYALURONATE
ANTI-POLLUTION SERUM
30ml

84% certified organic ingredients
VOYA Hyaluronate Anti-Pollution Serum combines the nourishing goodness of natural and marine-active ingredients to provide immediate and lasting hydration to your skin. Sodium Hyaluronate is used instead of pure Hyaluronic Acid to make it more easily absorbed by the skin and when used regularly, this super-serum will strengthen the skin's natural barrier against environmental damage and reduce the appearance of fine lines.



PEARLESQUE
HYDRATING MOISTURISER
50ml

89% certified organic ingredients
A lightweight moisturiser with a high dose of hydration, VOYA Pearlesque is infused with the goodness of natural ingredients, for visibly plumper skin and a 'pearly' complexion. The perfect option for dry and dehydrated skin, Laminaria digitata (seaweed) boosts the skin's hydration levels, while jojoba seed oil helps to lock in moisture, reducing visible signs of ageing.



BALMELICIOUS
LIP BALM
PEPPERMINT AND VANILLA
15ml

95% certified organic ingredients
VOYA's Peppermint & Vanilla flavoured lip balm is here to end your dry lip days. Rich in natural antioxidants and luxurious in the extreme, it is a magical blend of beeswax and coconut oil, with soothing cacao butter and the vitamins of seaweed oil. This balm protects, relieves dryness, and helps to soothe chapped lips.



BALMELICIOUS
LIP BALM
LEMON AND LIME
15ml

95% certified organic ingredients
VOYA's Lemon & Lime flavoured lip balm is here to end your dry lip days. Rich in natural antioxidants and luxurious in the extreme, it is a magical blend of beeswax and coconut oil, with soothing cacao butter and the vitamins of seaweed oil. This balm protects, relieves dryness, and helps to soothe chapped lips.

PRO-AGE

A collection of skincare products formulated to plump and hydrate the skin, slowing down visible signs of ageing.

Enriched with skin-nourishing Seaweed, each product in the VOYA Pro-Age Range has been designed to naturally work with the skin, boosting elasticity and moisture-levels, leaving a smoother, firmer, and more 'youthful' complexion.





TOTALLY BALMY
CLEANSING FACIAL BALM
100ml

91% certified organic ingredients
A luxurious cleansing balm, VOYA Totally Balmy gently and effectively removes make-up and impurities. Nourishing Fucus serratus (seaweed) and avocado oil gently hydrate the skin, while beeswax provides a protective layer, helping to lock in moisture, making it the perfect cleanser for dry or dehydrated skin.



MASKERADE
FACIAL MASK
50ml

94% certified organic ingredients
A deeply hydrating and soothing face mask that naturally nourishes and rejuvenates your skin. Infused with soothing camomile and brightening Fucus serratus (seaweed), it conditions and revitalises your complexion.



VISAGE
AWAKENING EYE MASK
15ml

94% certified organic ingredients
The ultimate treat for tired-looking eyes, VOYA Visage is formulated to gently hydrate and revitalise the delicate skin around the eye area. Aloe leaf extract gently soothes and moisturises fragile skin, while Fucus serratus (seaweed) hydrates, helping to reduce the appearance of fine lines.





BIO RETINOL
CONCENTRATE SERUM
30ml

95% certified organic ingredients

A natural and gentle alternative to harsh retinoids, VOYA Bio Retinol is the ultimate skincare boost for a more radiant complexion. A concentrated oil-based serum, organic Fucus serratus (seaweed) hydrates the skin, while the active ingredient Revinage® evens skin tone and slows down visible signs of ageing.



ME TIME
SOOTHING MOISTURISER
50ml

94% contains organic ingredients

Gently moisturise delicate and sensitive skin with VOYA Me Time. Fucus serratus (seaweed) and sunflower seed oil work to naturally hydrate and nourish, helping to support delicate and environmentally compromised skin. This soothing, lightweight moisturiser leaves skin feeling plump and calm.



DUSK TO DAWN
REVITALISING NIGHT CRÈME
50ml

87% certified organic ingredients

A soothing night cream, VOYA Dusk to Dawn gently softens and replenishes skin while you sleep. Lightweight in texture, a combination of skin-loving natural ingredients, including pomegranate seed oil and shea butter, gently hydrate and calm the skin without leaving an oily residue, leaving it feeling soft and refreshed.



BRIGHTENING

A collection of skincare products formulated using marine-active ingredients to revitalise dull and tired-looking skin.

The ultimate collection for a glowing complexion, each carefully selected product combines the hydrating properties of Seaweed with other natural and organic brightening ingredients that work to naturally boost skin's radiance.





LOVE A SCRUB

FACIAL SCRUB

125ml

78% certified organic ingredients

Revive the skin's natural radiance with VOYA Love A Scrub. Almond oil softens and conditions, while the restorative properties of Laminaria digitata (seaweed) soothe and nourish the skin. Bamboo spheres work as a natural exfoliant to remove dead skin cells, leaving skin feeling soft and allowing it to better absorb serums and moisturisers.



VITAMIN C

ANTIOXIDANT SERUM

30ml

92% certified organic ingredients

Unveil a bright and balanced complexion with VOYA Vitamin C Antioxidant Serum. Vitamin C re-energises tired skin and supports skin against daily environmental damage. Also containing Sodium Hyaluronate, this super-serum strengthens, plumps and hydrates skin, slowing down visible signs of ageing.



EVEN PURE

LIGHT CALMING
MOISTURISER

50ml

93% certified organic ingredients

A beautifully light day cream, VOYA Even Pure is easily absorbed by the skin, making it the perfect mattifying moisturiser for oily skin types. Rosehip fruit oil and Himanthalia elongata (seaweed) restore the skin's moisture balance, naturally improving the skin's tone and condition, for a visibly radiant complexion.



LUMINOSITY

REFINING RADIANCE
EXFOLIATOR

50ml

81% certified organic ingredients

Reset your complexion with VOYA Luminosity. Pomegranate enzymes work as a natural exfoliant, gently tingling as they remove dead skin cells, while Himanthalia elongata (seaweed) helps to restore the skin's natural moisture levels. Natural and organic ingredients work to hydrate and brighten, for visibly smoother, brighter skin.



BIO GLOW

BRIGHTENING AHA TONER

50ml

91% certified organic ingredients

Reveal your most radiant skin with Bio Glow, an exfoliating toner featuring a concentrated 5% fruit acid complex rich in naturally derived AHAs. This gentle yet effective formula sweeps away dead skin cells, visibly smoothing and refining skin texture. Infused with Aloe Vera and Sodium Hyaluronate for lasting hydration, and antioxidant-rich

Fucus Serratus (seaweed) to help defend against environmental stressors, Bio Glow leaves skin feeling soft, dewy, and renewed.





BODYCARE & WELLBEING

Immerse yourself in luxury. Our VOYA bath and body essentials are designed to assist your wellness journey for both body and mind. Made from the highest quality botanical ingredients and aromatherapy oils, these products will deeply hydrate and nourish your skin, whilst allowing your mind to experience deep relaxation.

Our range of award-winning products provide the perfect solutions to achieving healthier, silky smooth skin which is naturally revitalised.

Discover powerful luxury skincare with our superior body care collections.

LAZY DAYS



LAZY DAYS

VOYA'S SIGNATURE SEAWEED

WELLBEING BATH

400g

100% certified organic ingredients

Take the seaweed bathing experience home with VOYA Lazy Days, the original VOYA wellness product. Ireland's only indigenous wellness therapy, seaweed bathing stems from a three-hundred-year-old tradition. Relax in a bath of *Fucus serratus* (seaweed) hand-harvested in the Atlantic Ocean off the west coast of Ireland. The hydrating properties of seaweed will leave skin feeling soft and smooth. Using the natural power of seaweed to deeply moisturise the skin, a seaweed bath is the simplest and purest of all organic treatments.



LAZY DAYS ORGANIC BAG

SKIN REVIVING BATHING ACCESSORY

Take your at-home seaweed bath experience to the next level with the VOYA Lazy Days Organic Bag, the perfect accessory to VOYA Lazy Days. While keeping bathwater free from loose seaweed, this mesh cotton bag maximises the benefits of VOYA Lazy Days when used to massage the seaweed alginates (gel) goodness into the skin and when placed on parts of the body as a soothing compress. Washable and reusable, when not being used as part of a seaweed bath, this bag can be used for storage and travelling.

EXFOLIATE



EXFOLIATING BODY BRUSH

Add to the ultimate at-home spa experience with VOYA Exfoliating Body Brush. Use this body brush daily, and your skin will be left feeling and looking revitalised, smooth and soft. This body brush allows you to exfoliate your body thoroughly and effectively using organic cactus bristles that soften over time. This brush works to eliminate dead skin cells, stimulate blood flow and circulation which in turn helps to reduce the appearance of cellulite. With continued use, your skin will become softened and more radiant.



TIME TO SHINE

GENTLE BODY POLISH

200ml

82% certified organic ingredients

A distinctly fragrant, gently exfoliating body polish infused with uplifting ginger and notes of sweet orange. VOYA's award-winning body exfoliator, buffs and polishes the skin using finely ground walnut shells blended with hand-harvested organic seaweed to encourage skin renewal. Jojoba oil enhances the skin's elasticity and suppleness while shea and cocoa promote luxuriously smooth and silky skin.

NOURISH



INDULGENT SEA MARINE BATH SALTS

250g

Revive the senses and relax the body with VOYA Indulgent Sea, a multimineral bath salts formula rich in magnesium, zinc, calcium, and potassium. This purifying blend of Fucus serratus (seaweed), Achill Island sea salts, Epsom salts, and Himalayan pink rock hydrates the skin, leaving it feeling soft and smooth. The uplifting aroma of lime and mandarin essential oils enhances the experience, leaving bathrooms smelling amazing.



SQUEAKY CLEAN

INVIGORATING BODY WASH

200ml

63% certified organic ingredients

Awaken the body and mind with VOYA Squeaky Clean. A combination of nourishing Fucus serratus (seaweed) and Kakadu plum work to support the skin's natural barriers and improve skin texture. The perfect choice for a morning shower, intense and rejuvenating notes of lime and mandarin revive the senses, while naturally-derived cleansing agents leave skin feeling fresh and revived without drying it out.



ORIGINAL AROMA

REVITALISING
BATH AND SHOWER OIL
50ml

99% certified organic ingredients

Bring a sense of the sea home. Bathe in VOYA's original African lime and clove citrus-scented luxurious bath oil. This reviving elixir will both invigorate and soothe your senses, imitating the therapeutic qualities of the sea. Rich in antioxidants, vitamins, and minerals with wild Atlantic Fucus serratus seaweed extract to help protect the skin and boost hydration levels, leaving skin deeply nourished with an ocean-fresh glow.



SOFTLY DOES IT

HYDRATING BODY LOTION

200ml

85% certified organic ingredients

A fragrant and nourishing body lotion, VOYA Softly Does It leaves skin feeling soft and dewy. Perfect for thirsty skin, the hydrating properties of Fucus serratus (seaweed) are combined with super-softening plum oil and skin-plumping prickly pear oil, improving skin suppleness and elasticity. Naturally scented with fresh notes of lime and mandarin, skin smells as good as it feels.



ANGELICUS SERRATUS

NOURISHING BODY OIL

100ml

99% certified organic ingredients

A seaweed based, luxury body oil, VOYA Angelicus Serratus offers intense hydration to dehydrated skin. Moisturising the skin for hours, the hydrating properties of Fucus serratus (seaweed) are combined with rosehip oil and evening primrose oil to lock in moisture and promote skin elasticity. The distinct VOYA scent of lime and mandarin leaves skin smelling as good as it feels.

Expert Tip: use with Softly Does It body lotion.

ACTIVE



FEEL THE HEAT
BODY WARMING GEL
100ml

74% certified organic ingredients

A moisturising and warming body gel, VOYA Feel The Heat is like a comfort blanket for the skin. Enhanced with the soothing goodness of arnica and comfrey, when massaged onto the body, this organic formulation brings skin to the ideal temperature, encouraging a sense of relaxation. The high concentration of Fucus serratus (seaweed) nourishes and hydrates, while subtle notes of ginger and sweet orange lightly scent the skin.



CRYO-COOLING GEL
REFRESHING BODY TREATMENT
100ml

93% certified organic ingredients

Refresh, recover, and revive with Cryo-Cooling Gel, your ultimate remedy for sun-soaked skin and active bodies. Expertly formulated, this multi-active gel delivers instant cooling relief and lasting hydration to overheated skin and tired limbs. Whether you've powered through a workout or basked in the sun, its potent menthol active creates a revitalising sensation that soothes, calms, and recharges.



SERENERGISE
REJUVENATING BODY OIL
100ml

99% certified organic ingredients

A rejuvenating body oil, VOYA Serenergise hydrates and revives the skin. Laminaria digitata (seaweed) deeply nourishes while rosehip oil restores the skin's natural moisture balance. Designed to be massaged into tired skin and scented with the warm notes of ginger and sweet orange it will leave skin feeling silky smooth.



TRANQUIL



MOONLIGHT MOMENTS

RELAXING BATH AND
SHOWER OIL

50ml

99% certified organic ingredients

Be enveloped in moonlit tranquillity with VOYA's luxurious bath and shower oil. The deeply soothing power of lavender and rose geranium blended with wild Irish seaweed will help settle both the body and mind, leading to a more comfortable and restful night's sleep.



TRUE TRANQUIL

RELAXING
SHOWER WASH

200ml

70% certified organic ingredients

Inspired by the serenity of a calm sea, VOYA True Tranquil is scented with calming lavender, making it the perfect body wash for people with stressful and busy lives. The nourishing and hydrating properties of Fucus serratus (seaweed) are combined with naturally derived cleansing and conditioning agents, making VOYA True Tranquil gentle enough for most skin types. Skin is left feeling clean, fresh, and moisturised.



EFFERVESCENCE

NOURISHING
SUGAR SCRUB

200ml

95% certified organic ingredients

An exfoliating seaweed and sugar body scrub that gently removes dead skin cells leaving the body soft, silky, and smooth. VOYA's clever dual action scrub exfoliates with sugar particles, whilst simultaneously nourishing the skin with a natural blend of seaweed and almond oils.



MINDFUL DREAMS

RELAXING BODY OIL

100ml

99% certified organic ingredients

An award-winning body oil, VOYA Mindful Dreams nourishes and hydrates dry skin. Himanthalia elongata (seaweed) and rosehip oil work to naturally balance the skin's moisture levels, while moisturising properties of argan oil encourage elasticity. Scented with notes of lavender and rosemary essential oils to help the mind relax, VOYA Mindful Dreams is the perfect addition to an evening skincare routine.



BUOYANCY

LUXURY BODY BUTTER

200ml

72% certified organic ingredients

A velvety and nourishing body butter, VOYA Buoyancy is a boost of hydration for thirsty skin. Nutrient-rich Fucus serratus (seaweed) combined with shea and cocoa butter make this rich cream the perfect choice for dry and dehydrated skin. The perfect addition to a daily self-care routine, scented with relaxing lavender and rosemary essential oils, VOYA Buoyancy soothes body and mind.

HAIR CARE



SILKY BY NATURE
NOURISHING SHAMPOO
300ml

VOYA Silky by Nature is a nourishing and moisturising shampoo that creates a rich lather while gently cleansing the hair. Infused with organic, hand-harvested Fucus serratus (seaweed), it helps hydrate and strengthen hair. Lime and mandarin extracts help maintain a fresh, healthy-feeling scalp, while the invigorating citrus scent refreshes the senses, leaving hair feeling soft and revitalised.



FORGET ME KNOT
SMOOTHENING CONDITIONER
300ml

Beautifully scented with VOYA's signature blend of citrus essential oils, Forget Me Knot is a nourishing formula of natural conditioning ingredients enriched with the powerful hydrating properties of sustainably sourced organic Fucus serratus (seaweed), nourishing jojoba oil that is rich in vitamin E and moisturising sweet almond oil to protect against environmental aggressors, hair will be left soft and supple from root to tip.



**INVIGORATING
SEAWEED SOAP**
SPEARMINT & ROSEMARY
SEAWEED BAR
150g

Harnessing the goodness of Fucus vesiculosus (seaweed) to gently cleanse skin, VOYA Invigorating Seaweed Soap is the perfect choice for more sensitive skin types. Skin is left feeling soft, while the fresh notes of spearmint and rosemary leave bathrooms smelling amazing.



HANDY TO HAVE
REPARATIVE HAND CREAM
75ml

92% certified organic ingredients

A beautifully fragrant hand cream formulated with organic Irish seaweed, pumpkin seed and jojoba seed oil to support the skin's elasticity and suppleness. Infused with soothing lavender, calming rosemary, glycerin and vitamin E to moisturise and renew tired hands, leaving them silky-soft to touch.



CLEAN ME UP
GENTLE HAND WASH
300ml

61% certified organic ingredients

Keep your hands clean, soft, and beautifully scented with Clean Me Up hand wash. Our organic liquid soap contains organic seaweed extract, essential oils, and naturally derived cleansing and conditioning ingredients to gently soothe and soften skin whilst leaving hands clean and refreshed.

HAND CARE

MOTHER TO BE

Created especially for all Mums to Be, this body duo will care for your bump & body throughout pregnancy and beyond.

This product duo is designed to nourish, minimise stretch marks and soothe dry itchy skin. These products work to calm and balance a busy mind with organic essential oils of Lavender, Geranium and Ylang-ylang.

To discover more VOYA pregnancy safe products please go to www.voya.ie



NOURISHING CARE
STRETCH MARK MINIMISING
BODY CREAM

200ml

88% certified organic ingredients

This stretch mark minimising body cream contains the antioxidant properties of Fucus serratus (seaweed) combined with shea butter and coconut oil to deeply moisturise and nourish the skin with essential fatty acids. Golden seaweed and Manilkara tree complexes will assist in promoting the development of collagen and elastin, helping to strengthen the skin. This unique blend will over time help to reduce the appearance of red stretch marks, leaving the skin smooth and plumped. Suitable during and post pregnancy.



NOURISHING CARE
STRETCH MARK MINIMISING
BODY OIL

200ml

94% certified organic ingredients

Mama Care, Stretch Mark Minimising Body Oil is an ultra-nourishing and cocooning skincare solution to support you through your pregnancy. Enhanced with the finest jojoba and cacaoy seed oils, this hydrating body elixir will gorge the skin with vitamins, minerals and antioxidants to leave your skin soft, supple and silky. Combining hand-harvested Fucus serratus (seaweed) extract with Laminaria seaweed extract, this unique formulation will assist in promoting the development of Collagen, helping to strengthen the skin and minimise stretch marks. Suitable during and post pregnancy.

SUPER SEAWEED SUPPLEMENTS

VOYA Supplements are the result of years of scientific research and VOYA's unique knowledge of seaweed and its countless benefits for the human body. Formulated using a blend of scientifically selected seaweeds and specially selected vitamins and minerals, VOYA Supplements will enhance your health and well-being from the inside out.



ORPLEX™ BODY
SEAWEED FOOD SUPPLEMENT

60 capsules

Experience the benefits of the sea with Orplex™ Body, featuring Orplex™ - a unique blend of organic seaweed sustainably sourced from the west coast of Ireland. This supplement includes a range of carefully selected ingredients, including vitamin C, which supports normal energy levels; vitamin A, which contributes to immune system function; and vitamin E, which helps protect cells from oxidative stress.

Key Ingredients:

Orplex™ - a blend of two carefully selected Irish seaweeds, *Fucus serratus* and *Laminaria digitata*, naturally rich in iodine, which supports normal thyroid function, cognitive function, energy metabolism, and skin maintenance. Co-Enzyme Q10 - plays a role in energy production at a cellular level. Vitamin C - contributes to normal collagen formation for healthy skin and supports energy metabolism, helping reduce tiredness and fatigue, and zinc - which supports normal DNA synthesis and helps protect cells from oxidative stress.

Psyllium Husks - a source of fiber that supports digestion and gut health.

Burdock Root - traditionally used to support the body's natural detoxification processes.

Vitamin E - contributes to the protection of the body's cells from oxidative stress.

Vitamin A - contributes to normal immune system function.

Probiotics - contain beneficial bacteria, including *Lactobacillus acidophilus*, *Bifidobacterium longum*, and *Bifidobacterium infantis*, which support gut health.



HAIR, SKIN & NAILS
SEAWEED FOOD SUPPLEMENT

60 capsules

Support your hair, skin, and nails with this seaweed-based supplement. Formulated with VOYA's exclusive marine complex, Orplex™, it features a unique blend of organic seaweeds sustainably sourced from the west coast of Ireland. This supplement also includes Co-Enzyme Q10, vitamin C, zinc, biotin, vitamin A, selenium, and 23 other carefully selected ingredients to support overall well-being.

Key Ingredients:

Orplex™ - a blend of two carefully selected Irish seaweeds, *Fucus serratus* and *Laminaria digitata*, naturally rich in iodine, which supports normal thyroid function, cognitive function, energy metabolism, and skin maintenance. Co-Enzyme Q10 - plays a role in energy production at a cellular level. Vitamin C - contributes to normal collagen formation for healthy skin and supports energy metabolism, helping reduce tiredness and fatigue, and zinc - which supports normal DNA synthesis and helps protect cells from oxidative stress.

Biotin - a B vitamin that supports the maintenance of normal hair and skin.

Vitamin A - an essential mineral that supports the maintenance of normal hair and nails and helps protect cells from oxidative stress.

Probiotics - contain beneficial bacteria, including *Lactobacillus acidophilus*, *Bifidobacterium longum*, and *Bifidobacterium infantis*, which support gut health.

FOR MEN

These performance-based products help to fight the signs of aging, reduce enlarged pores, calm inflammation and soothe dehydrated skin. Our Men's range has been formulated with the best natural botanical ingredients and is cruelty-free and COSMOS organic certified.

Each product contains organic seaweed and the following two scientifically proven and 100% natural active ingredients. Speci' Men™: derived from the baobab tree, this oil is an incredible ingredient to use when formulating for men's skin as it works to prevent the breakdown of versican, thus slowing the ageing process, leaving the skin visibly refreshed and toned and DEFENSIL®-PLUS: A complex of blackcurrant seed oil and balloon vine extract described as a natural first aid for inflamed skin by dermatologists.



MEN'S RANGE
REJUVENATING MOISTURISER
50ml

89% certified organic ingredients

VOYA's hard-working moisturiser for men supports the skin's functional barrier which can become damaged over time. This results-driven formula contains DEFENSIL®-PLUS, a natural active ingredient that is proven to help soothe acute skin irritations such as razor burn, protecting even the most sensitive of skins. Scented with clove and lime, this light weight formulation protects against free radicals and environmental damage and leaves the skin with a matte yet healthy finish.



MEN'S RANGE
COOLING SHAVE GEL
125ml

87% certified organic ingredients

VOYA's Mens Range cooling shave gel offers the ideal medium for a close shave whilst protecting the most sensitive of skins. This refreshing clove and lime facial shave gel helps to enhance the skin's natural balance. Rosewood and lime lead to a citrus cool shaving experience. Sea heather and seaweed extract work together to hydrate and soothe any shaving irritation. This results driven formulation works to naturally protect and deeply hydrate the skin.



MENS' RANGE
ENERGISING BODY WASH
200ml

62% certified organic ingredients

Scented with invigorating lime and clove, VOYA Energising Body Wash is the ultimate refreshing cleansing body wash. As the scent awakens the mind, Fucus serratus (seaweed) hydrates the skin, and Aloe barbadensis leaf juice powder locks in moisture, leaving skin feeling soft and nourished. The use of naturally derived cleansing agents makes VOYA Energising Body Wash gentle enough for most skin types.

GIFTS FROM THE SEA

These beautiful body gift sets are the perfect way to introduce a loved one to the benefits of luxuryorganic skincare with VOYA.



**THE HAIR CARE
GIFT SET**

BODY AND HAIR TRAVEL SET

VOYA's hugely popular Hair Care gift box makes the ideal gift for any occasion. Containing full-sized options of VOYA's Silky by Nature Shampoo & Forget Me Knot Conditioner. The gentle and all-natural formulations will leave hair shiny, nourished and replenish from root to tip. These beautiful VOYA products are presented in a luxurious and fully recyclable presentation box.

- Silky By Nature Nourishing Shampoo – 300ml
- Forget Me Knot Smoothing Conditioner – 300ml



**THE ORGANIC
VOYAGER SET**

BODY AND HAIR TRAVEL SET

The Organic Voyager Travel Set contains four of VOYA's best-selling bodycare and haircare products in miniature form, this is the perfect kit to ensure you look and feel naturally beautiful on the go.

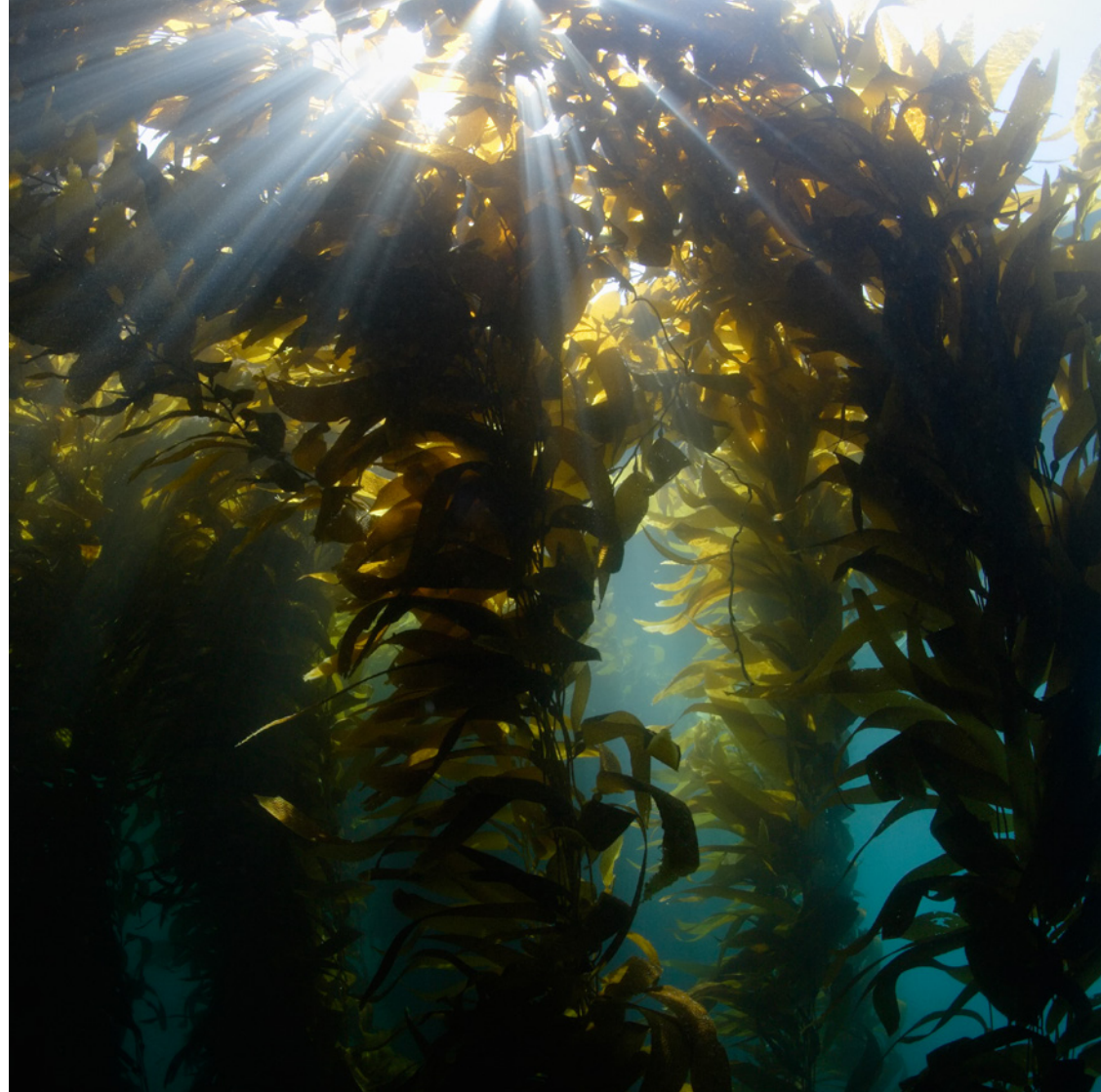
- Softly Does It Hydrating Body Lotion – 75ml
- Squeaky Clean Invigorating Body Wash – 75ml
- Silky By Nature Nourishing Shampoo – 75ml
- Forget Me Knot Smoothing Conditioner – 75ml



**THE BODY CARE
GIFT SET**

Introduce someone special to VOYA's deluxe organic bodycare routine. Containing full-sized bottles of Squeaky Clean Invigorating Body Wash & VOYA's Softly Does It Hydrating Body Moisturiser. These beautiful VOYA products are presented in a luxurious and fully recyclable presentation box.

- Squeaky Clean Invigorating Body Wash – 200ml
- Softly Does It Hydrating Body Lotion – 200ml





BODY DISCOVERY SET

Discover indulgent body care in perfectly portable sizes. This set is your introduction to everyday rituals that leave your skin feeling smooth and replenished.

- Squeaky Clean
Invigorating Body Wash – 75ml
- Buoyancy
Luxury Body Butter – 50ml
- Mindful Dreams
Relaxing Body Oil – 15ml



FACE DISCOVERY SET

Discover your new skincare ritual. This set includes a trio of everyday essentials in mini sizes, designed to cleanse, hydrate, and restore your skin's natural glow.

- Clarity
Multi-active Cleanser – 30ml
- My Little Hero
Facial Serum – 5ml
- Pearlesque
Hydrating Moisturiser – 10ml



LIFESTYLE

Envelop your home with the unique scents from VOYA's luxury therapeutic lifestyle range. From diffusers to room sprays and candles, we offer luxurious natural scents suitable for each room and to complement any mood.

Our range of herbal infusions are the perfect accompaniment to complete your spa at home experience. VOYA harnesses natural therapeutic properties to help improve your sense of wellbeing at home.



Oh So Scented COLLECTION

DIFFUSERS & REFILLS



AFRICAN LIME & CLOVE

REED DIFFUSER

100ml

Let VOYA awaken your senses with their original fragrance. Top notes of refreshing lime are combined with grapefruit and lemon, then completed with bottom notes of clove to give an unexpected warming twist to the scent. The VOYA African Lime & Clove scent provides an uplifting pick-me-up.

Therapeutic Benefit:

This scent has a bright and sunny nature which provides an uplifting and refreshing pick me up to awaken the senses, boost your mood and help you enjoy your day.

LAVENDER, ROSE & CAMOMILE

REED DIFFUSER

100ml

Let VOYA transport you to a place of tranquility with this subtly sensuous and sweet scent. Experience the gentle uplifting floral notes of lavender and geranium, and let the scents unfold like a bouquet of freshly cut flowers, enveloping your space with a harmonious aroma. Finished with notes of calming rose and elegant camomile to help settle a racing mind.

Therapeutic Benefit:

This soothing fragrance will help to de-stress and settle a racing mind

CEDARWOOD & BERGAMOT

REED DIFFUSER

100ml

Let VOYA ignite your senses with the sumptuous and invigorating combination of citrus and deep forest wood scents. A timeless, refined, and luxurious diffuser, core notes of sweet bergamot are infused with luscious cedarwood. Finished with the warm earthy base notes of rosewood to create an elegant scent for the home.

Therapeutic Benefit:

The delectability of warm earthy under notes are enriched with delicious patchouli to stimulate the senses. This fragrance helps to improve mental clarity whilst it therapeutically soothes.

COCONUT & JASMINE

REED DIFFUSER

100ml

Let VOYA transport you to the warm white sandy resorts of the Caribbean. A smooth, relaxing, and luxurious scent with a rich core that boosts tropical notes of coconut, infused with smooth vanilla and undertones of jasmine and orange. A twist of creamy amber will soothe and comfort the soul. This scent will improve your mood and reduce stress levels.

Therapeutic Benefit:

This soothing fragrance will help to de-stress and settle a racing mind.



**AFRICAN LIME
& CLOVE**
DIFFUSER REFILL

100ml



**CEDARWOOD
& BERGAMOT**
DIFFUSER REFILL

100ml



**LAVENDER, ROSE
& CAMOMILE**
DIFFUSER REFILL

100ml



**COCONUT
& JASMINE**
DIFFUSER REFILL

100ml

VOYA's room diffuser refills allow you to enjoy your favourite VOYA scent for longer. These are available in VOYA's therapeutic signature scents. Reed sticks are not sold with refills, but can be purchased separately.

TIP- clean out the vessel with soap and water and let it dry completely before you refill it.

REED DIFFUSER STICKS



Refresh your VOYA reed diffuser with new reed sticks. Bundle contains 8 new reed sticks for your VOYA diffuser.

Oh So Scented COLLECTION

LUXURY CANDLES



SEA SALT & CYPRESS

LUXURY CANDLE

20cl

A marine-inspired fragrance with crisp sea salt, cypress and waterlily, settling into cedarwood and amber for a sophisticated scent that feels both refreshing and timeless.

AFRICAN LIME & CLOVE

LUXURY CANDLE

20cl

Feel instantly tantalised, refreshed, and revitalised by VOYA's African Lime, Lemon & Clove fragranced candle. This spa inspired vibrant aroma has top citrus notes of lemon, grapefruit and fresh lime combined with an unexpected twist of crisp herbs and warm spicy cloves. This scent provides an uplifting and refreshing pick-me-up to awaken the senses, boost your mood and help you enjoy your day.

LAVENDER, ROSE & CAMOMILE

LUXURY CANDLE

20cl

Sensuous, subtle and sweet, created by cushioning notes of camomile with rose essence, this natural candle evokes instant tranquillity and a sense of calm. Experience the gentle floral uplift of summer lavender and geranium and let it unfold like a bouquet of freshly cut flowers, enveloping your chosen environment with a harmonious aroma. Calming rose and elegant camomile combine to help unwind and settle a racing mind.

COCONUT & JASMINE

LUXURY CANDLE

20cl

Close your eyes and let VOYA transport you to the white sandy beaches of the Caribbean. Discover a scented candle with the rich core boasting tropical notes of coconut, infused with smooth vanilla and undertones of jasmine and orange, with a twist of creamy amber. This candle is sure to soothe and comfort the soul.

CEDARWOOD & BERGAMOT

LUXURY CANDLE

20cl

Let VOYA ignite your senses with the sumptuous and invigorating combination of citrus and deep forest wood scents. A timeless, refined, and luxurious scented candle made from natural soybean and rapeseed. Core notes of sweet bergamot are infused with luscious cedarwood, then finished with the warm earthy base notes of rosewood, combining to create an elegant scent, perfect for any space in the home.

EUCALYPTUS, ROSEMARY & LIME

LUXURY CANDLE

20cl

Feel instantly uplifted with VOYA's Oh So Scented Eucalyptus, Lime & Rosemary luxury scented candle. Natural essential oils unfold to reveal beautiful top citrus notes, balanced with cooling eucalyptus and a calming rosemary base.



Oh So Scented COLLECTION

LUXURY ROOM SPRAYS



**AFRICAN LIME &
CLOVE**
LUXURY ROOM SPRAY

100ml

VOYA's Oh So Scented African Lime & Clove fragrance will help you feel instantly tantalised, refreshed and revitalised. This is a sparkling vibrant aroma with top citrus notes of lemon, grapefruit and fresh lime combined with an unexpected twist of crisp herbs and warm spicy cloves. Conjuring memories of citrus and the sea, this scent provides an uplifting and refreshing pick me up to awaken the senses, boost your mood and help you enjoy your day.



**CEDARWOOD &
BERGAMOT**
LUXURY ROOM SPRAY

100ml

Let VOYA ignite your senses with the sumptuous and invigorating combination of citrus and deep forest wood scents. A timeless, refined, and luxurious room spray, core notes of sweet bergamot are infused with luscious cedarwood. Finished with warm earthy base notes of rosewood to create an elegant scent.



**COCONUT &
JASMINE**
LUXURY ROOM SPRAY

100ml

Let VOYA transport you to the warm white sandy resorts of the Caribbean. A smooth, relaxing, and luxurious room spray with core notes of tropical coconut infused with smooth vanilla. Finished with undertones of jasmine, orange and amber, to soothe and comfort the soul.



EUCALYPTUS, ROSEMARY & LIME
LUXURY ROOM SPRAY

100ml

Feel instantly refreshed and uplifted with VOYA's Oh So Scented Eucalyptus, Rosemary & Lime luxury room spray. Essential oils unfold to reveal beautiful top citrus notes, balanced with cooling eucalyptus and a calming rosemary base. This scent evokes clarity and positivity, providing a refreshing wellbeing boost to the senses to help you breathe easier at times when you feel decongested. This uplifting fragrance will effortlessly transform any room in your home with just a few sprays.



ESSENTIAL OILS



ESSENCE
ESSENTIAL OILS
10ml

100% Organic Ingredients

Feel energised with VOYA's distinctive signature fragrance, the organic scents of citrus, lemon, clove and basil.

A potent combination of the purest possible essential oils chosen to help stimulate and encourage a tired mind.



LIFT
ESSENTIAL OILS
10ml

100% Organic Ingredients

Connect body and mind with this refreshing yet soft combination of spearmint, rosemary and lavender.



REST
ESSENTIAL OILS
10ml

100% Organic Ingredients

Calm the mind with the soothing and grounding combination of lavender, rosemary and lemon.



ZEST
ESSENTIAL OILS
10ml

100% Organic Ingredients

Awaken your senses with this vibrant combination of eucalyptus, rosemary and lime.

Expert Tip: For best results, VOYA recommends using the Essential Oils as a body product by adding drops to your bath or foot spa and adding them to your body moisturiser. For a **bath or foot spa**, fill your bathtub to at least 1/3 full and add 10-15 drops. For use in **body moisturisers**, VOYA recommends 1-2 drops per 10ml of body moisturiser.



AROMATIC ROLLER BALLS



ESSENCE

AROMATIC ROLLER BALL

10ml

99% Organic Ingredients

Stimulate your mind with a refreshing combination of citrus top notes beautifully balanced with clove and basil.



REST

AROMATIC ROLLER BALL

10ml

99% Organic Ingredients

Soothe the mind with grounding notes of calming lavender, perfectly balanced with fresh notes of rosemary and lemon.



ZEST

AROMATIC ROLLER BALL

10ml

99% Organic Ingredients

Awaken the senses with a vibrant top note of eucalyptus perfectly combined with fresh notes of rosemary and lime.



TRAVEL ESSENTIALS



TRAVEL CANDLE
THE ORIGINAL

5cl

Made by hand with certified organic beeswax, soya wax and organic essential oil blend, VOYA's travel candle releases a seductive scent of refreshing zesty mandarins which is balanced by aromatic cloves in VOYA's signature blend.



TRAVEL CANDLE
LAVENDER SCENT

5cl

Made by hand with certified organic beeswax, soya wax and organic essential oil blends, VOYA's Lavender Rose and Camomile candle releases a relaxing scent that is sensuous and calming, evoking instant tranquility and a sense of relaxation.



PILLOW HEAVEN
SLEEP SPRAY

10ml

VOYA Pillow Heaven is a luxuriously relaxing sleep spray to envelop you in tranquility with notes of rose, camomile and lavender. This beautiful natural formulation is designed to be spritzed onto your pillow before sleep to help with a peaceful night's slumber. Sleep well and awaken feeling refreshed.

ORGANIC HERBAL INFUSIONS

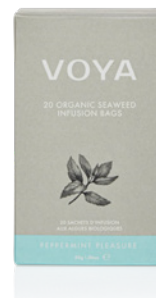
VOYA's luxury range of herbal seaweed infusions which includes peppermint to invigorate, camomile to calm and fennel to detoxify, have an aroma and flavour as fresh as the sea air blowing in from the wild Atlantic coast. Soothing, refreshing and rich in antioxidants, the infusions are carefully crafted to combine the benefits of seaweed with nature's most revitalising aromas and tastes.



CAMOMILE CALM
ORGANIC HERBAL
INFUSION

20 Sachets | 30g

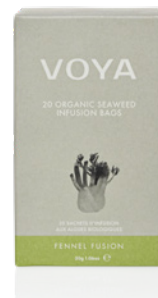
To calm the mind and senses, explore the floral flavours of VOYA's Camomile Organic Herbal Infusion. Formulated to soothe, Camomile Calm is the perfect pre-bedtime treat due to its tranquil properties.



PEPPERMINT PLEASURE
ORGANIC HERBAL
INFUSION

20 Sachets | 30g

This light herbal infusion blends cooling peppermint with sweet spearmint and seaweed extract to give a gentle yet refreshing taste. Peppermint Pleasure is a fantastic tonic for aiding digestion and soothing the stomach. We recommend a cup in the afternoon for an energising treat.



FENNEL FUSION
ORGANIC HERBAL
INFUSION

20 Sachets | 30g

Fennel Fusion Organic Herbal Infusion gets its beautifully delicious, balanced flavour from only the finest organic fennel seeds and seaweed.

Sustainability and science
are combined to create
unique collections.





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